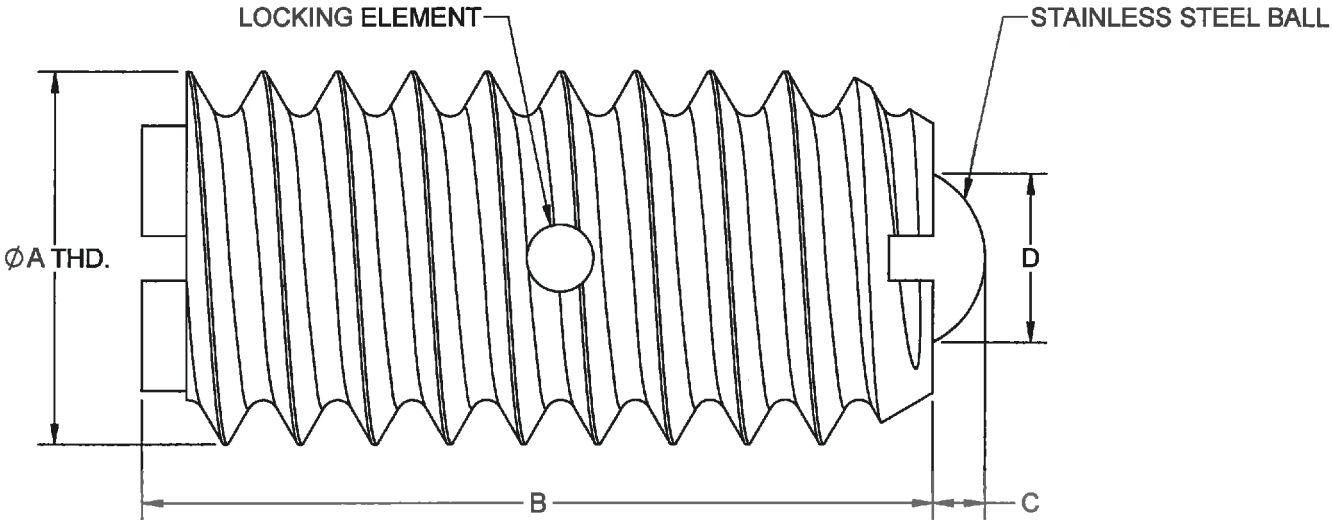
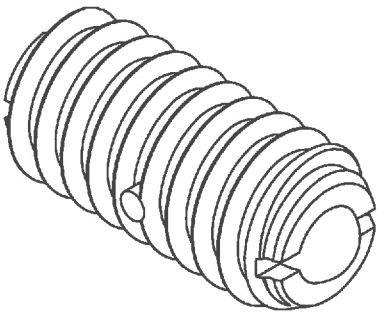









SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	THREAD "A THD."	LENGTH "B"	BALL PROTRUSION "C"	BALL DIAMETER "D"	END FORCE INITIAL	END FORCE FINAL	WEIGHT (lbs)
E4515-1	BALL PLUNGER	CARR LANE	CL-40-BP-3	1/4-20	0.531	0.035	0.125	4 LBS	12 LBS	0.004

E4515-X BALL PLUNGER

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
  - 7) WEIGHT: SEE TABLE

A	NEW ISSUE			12.12.03
REV.	DESCRIPTION		BY	DATE
DESIGN		<b>EAGLE COPTERS LTD</b> CALGARY, ALBERTA, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		E4515	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		BALL PLUNGER	NTS	
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